

# Accumulator Stacktail Upgrade

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26 April 2004



# Upgrade Philosophy

- Support Maximum stacking rate:
  - Slip Stacking success
  - Lens Upgrade success
  - AP<sub>2</sub> & Debuncher Acceptance upgrades success
- Design margin: factor of two
  - 80 mA/hour max



# Maximum Flux Calculation

- van der Meer method
  - Exponential gain slope
  - Exponential density
  - Constant Flux
- $\text{Max Flux} = (W^2 |\eta| E_d) / (f_o p \ln(F_{\text{max}}/F_{\text{min}}))$ 
  - $W$  bandwidth,  $F_{\text{max}}$  and  $F_{\text{min}}$  frequency range
  - $f_o$  beam revolution frequency,  $p$  beam momentum
  - $|\eta|$  phase slip factor
  - $E_d$  characteristic gain slope



# Stacktail Design Scenario

- Goal: 80 mA/hour stacking rate in Accumulator
  - x2 design margin above 40 mA/hour
- Accumulate for 30 - 60 minutes, transfer to Recycler
  - Optimize maximum flux, not momentum density
  - Maximum stack size 50-60 mA to avoid falloff in rate
- Change Bandwidth or  $E_d$ ?



# Design Constraints

- Recycler sets longitudinal emittance for transfers (10 eV-sec)
- “long” stacking interval to minimize # of transfers
  - Largest core density
    - Large momentum aperture
    - Small  $E_d$
- Bandwidth better than  $E_d$ 
  - Larger  $E_d$  needs larger momentum aperture for similar core density
  - Momentum aperture defined by frequency range (overlapping Shottky bands) and notch filters



# Design Scenarios

Stacktail Bandwidth (GHz)	Core Bandwidth (GHz)	$E_d$ Stacktail (MeV)	$E_d$ Core (MeV)	Energy Aperture (MeV)	Core Width (MeV)	Fraction Unstacked (%)
2-4	4-8	20	5	77.4	9.6	50%
2-6	4-8	8	5	48.4	9.6	66%
2-6	2-6	8	8	45.2	12.8	55%
4-8	4-8	5	5	33.9	9.6	72%

[http://www-bd.fnal.gov/doereview03/Current/02\\_Pbar\\_stacking\\_cooling.pdf](http://www-bd.fnal.gov/doereview03/Current/02_Pbar_stacking_cooling.pdf)



# Increasing Maximum Flux

## Increase Bandwidth

2-6 GHz

9 MeV gain slope

Maximum flux ~102 mA/hour

New pickups and kickers

4-8 GHz core system

## Increase $E_d$

2-4 GHz

18 MeV gain slope

Maximum flux ~80 mA/hour

Move pickup tanks

2-4 or 4-8 GHz core system

Simulation Model is a numerical integration of Fokker-Planck equation, including Feedback

Two scenarios:

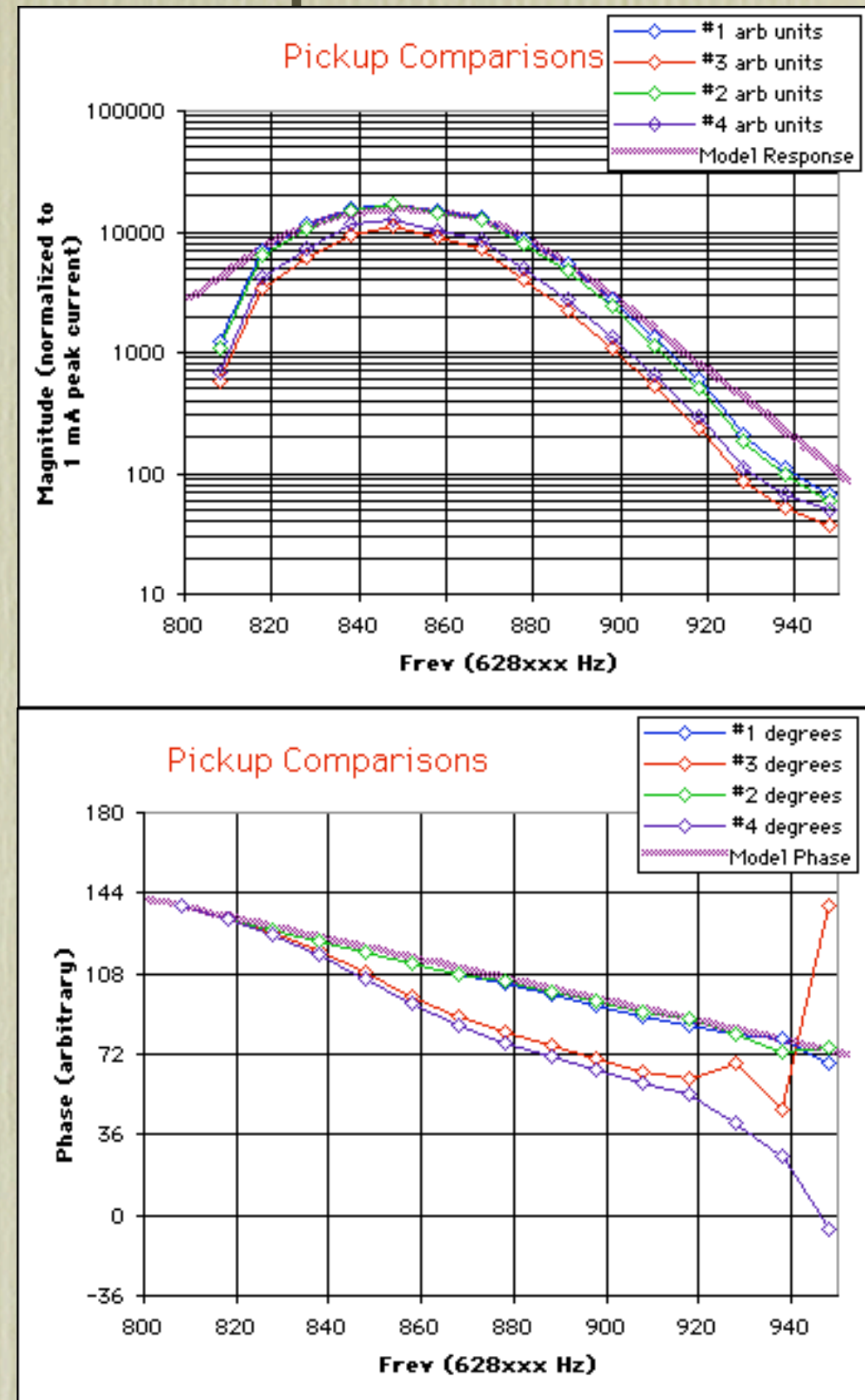
Full bandwidth available & Half bandwidth available

Nota Bene: Half bandwidth at same center gives ~ half maximum rate



# Modelling Pickups

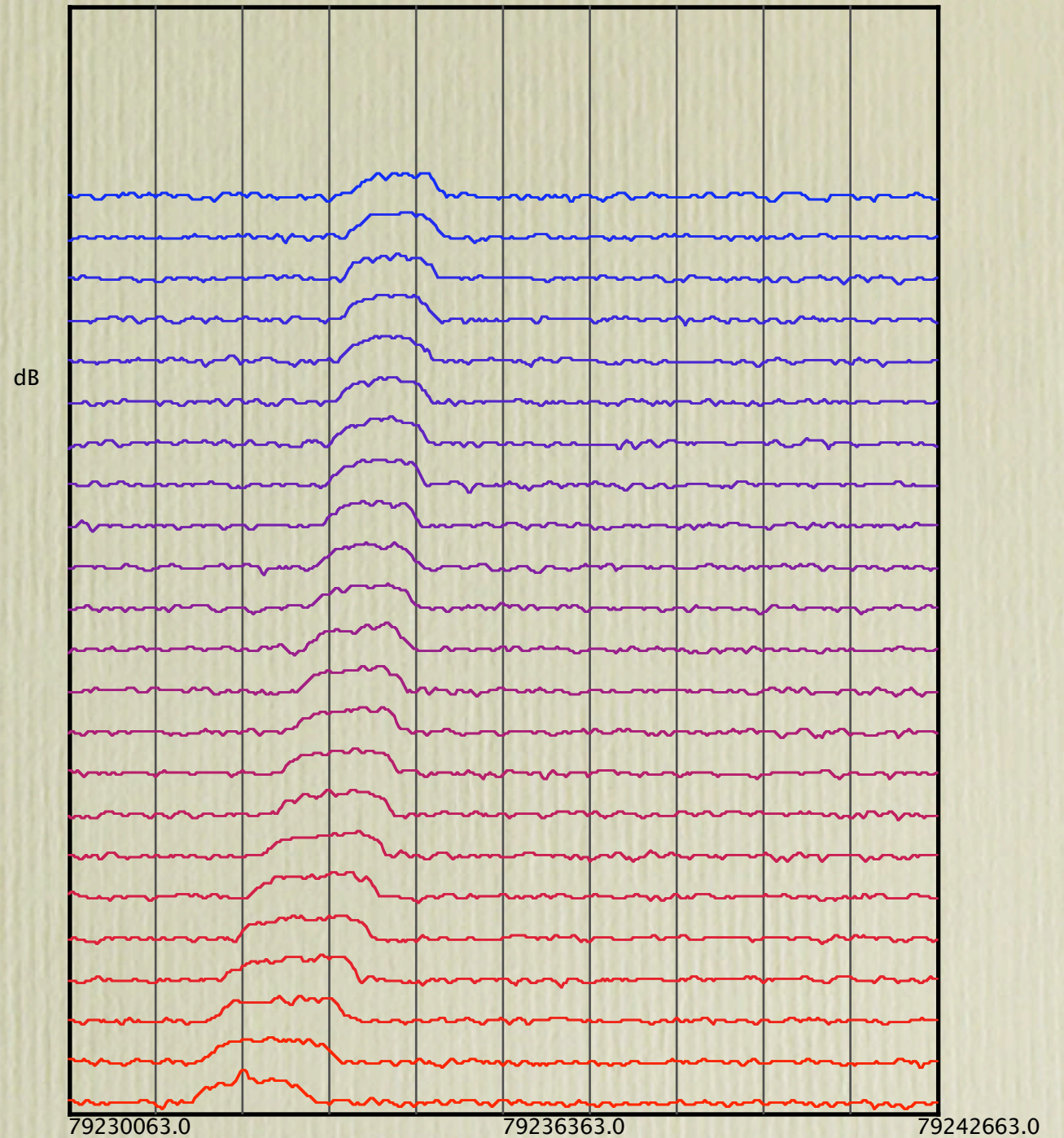
- 1997: Test with 4 pickup designs
  - varying width
  - varying angle
- Compared to model:
  - integrate image charge to calculate response
  - function of aperture, pickup shape
  - Shape and phase well predicted





# Simulation Tests

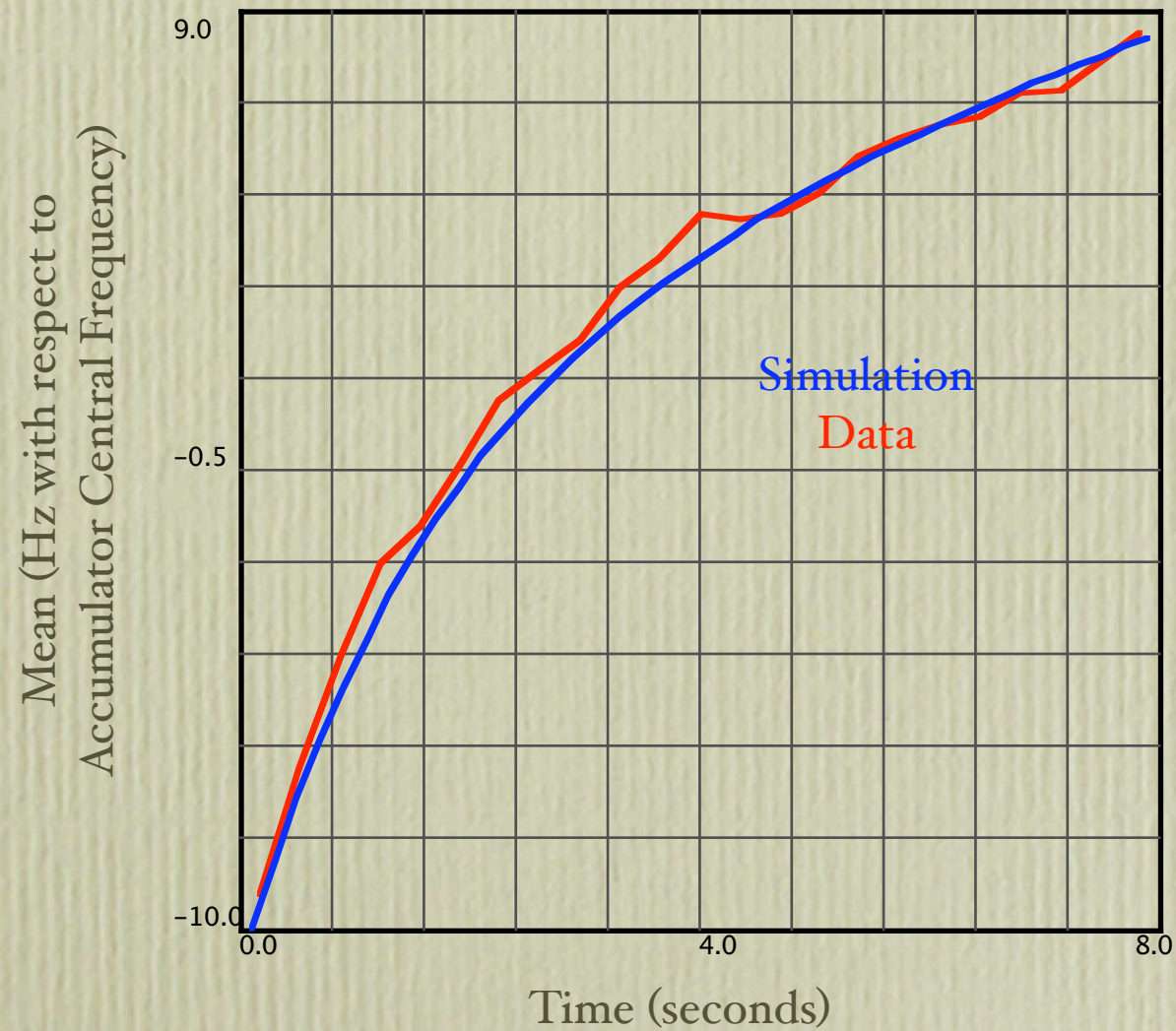
- Single Pulse Evolution
  - Track Evolution of:
    - Pulse mean
    - Pulse RMS
- Direct Comparison of simulation and hardware



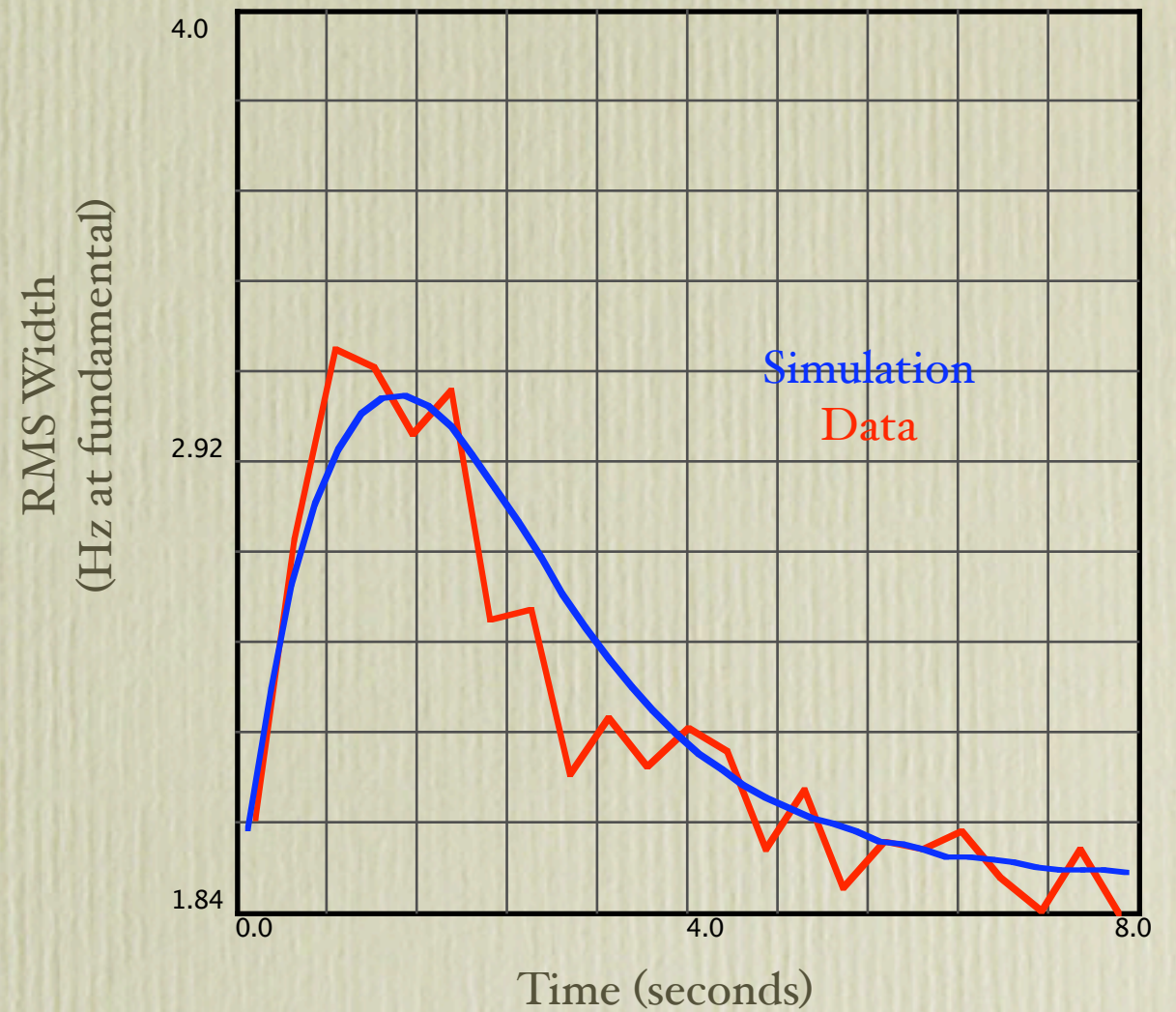


# Pulse Evolution

Data and Simulation



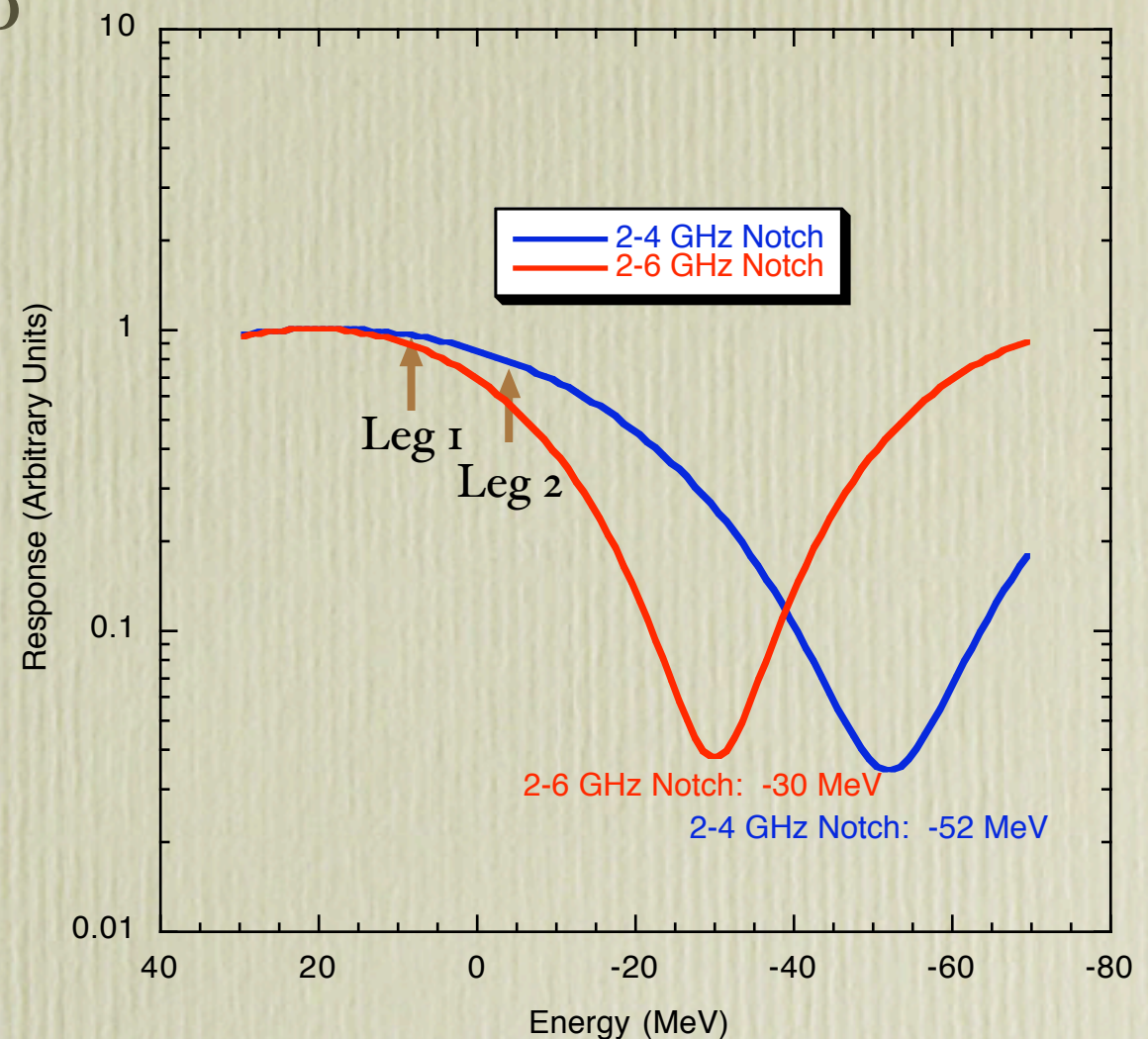
Data and Simulation





# Notch Filters and Energy Aperture

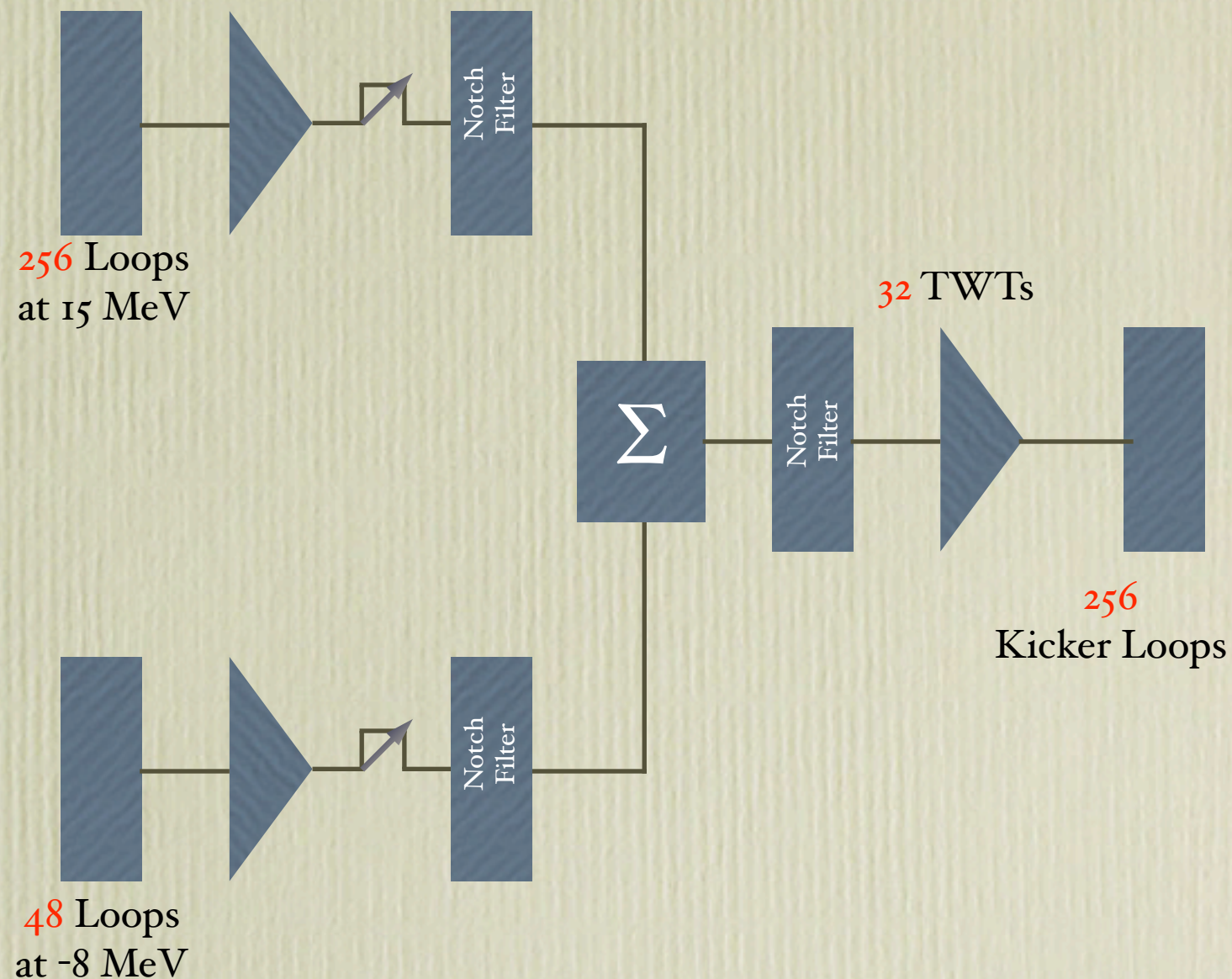
- van der Meer solution:  
exponential gain leads to  
constant flux
- WANT TO STOP  
AND ACCUMULATE!
- Null out the stacktail  
pickup signal
  - convolution of pickup and  
notch response
- Contributes energy  
aperture for stacking
  - distance between peak and  
notch
  - depends on frequency band





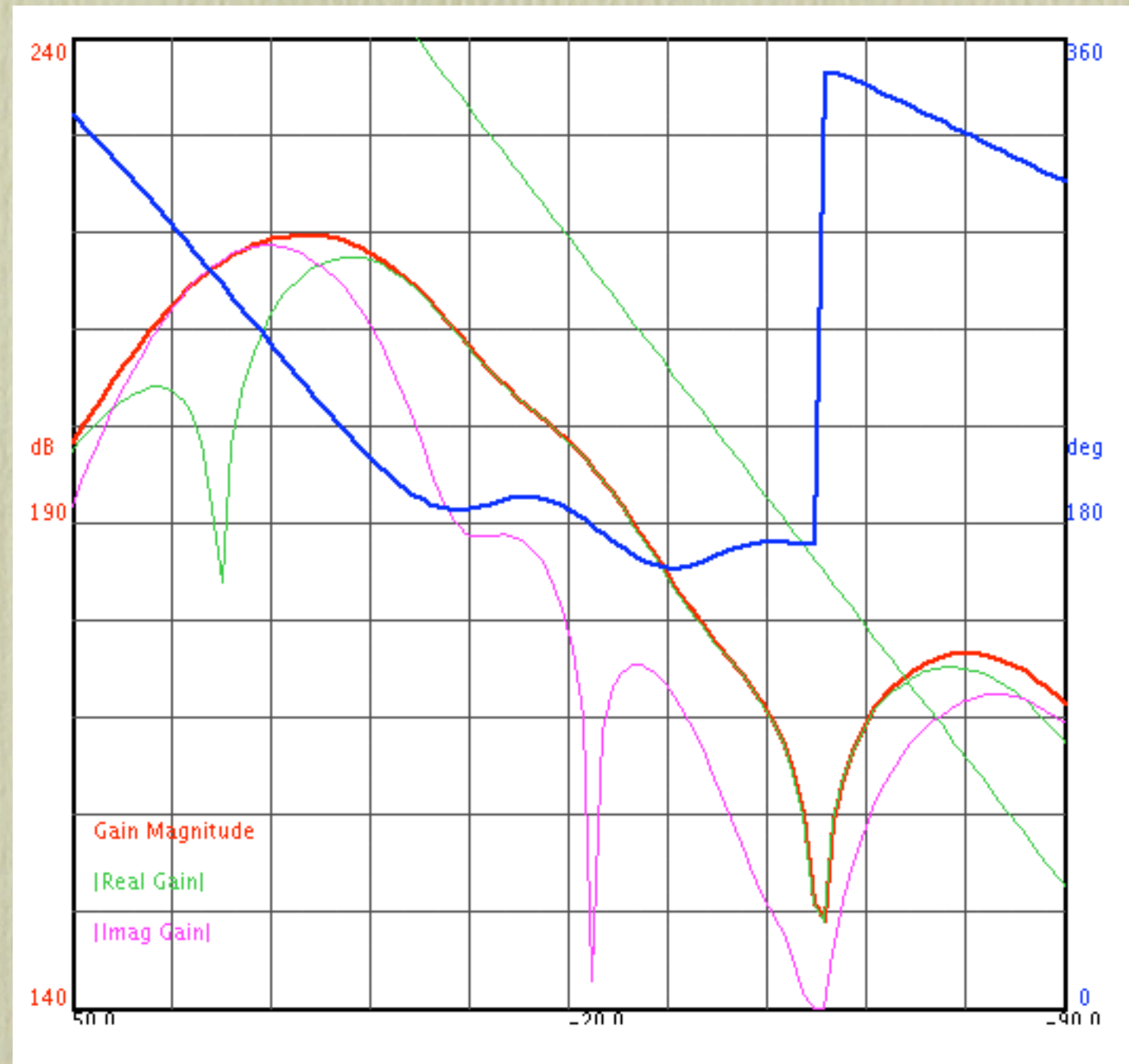
# Increase $E_d$ -- tank move option

- Move positions of pickups and change electronics settings to change  $E_d$  while keeping 2-4 GHz
  - 1 mm move on 2 tanks (A60-1 & A60-4)
  - 7 mm move on 1 tank (A60-3)
- Target  $E_d \sim 18$  MeV
  - simulation achieved  $\sim 16$  MeV
  - to keep good match into core
- Maximum stacking rate  $\sim 70$  mA/hour





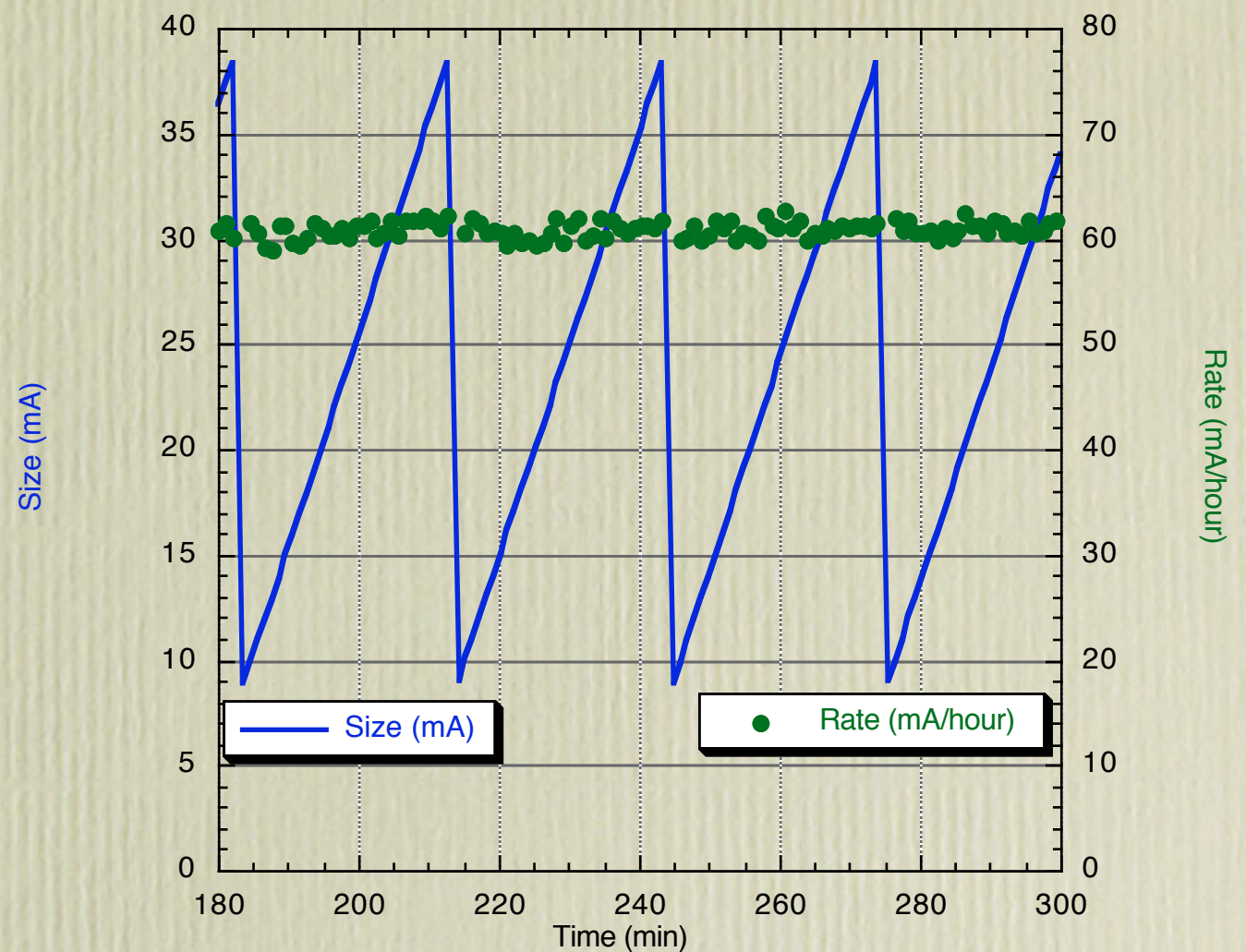
# Gain and Phase: Tank move option





# Tank move simulation results

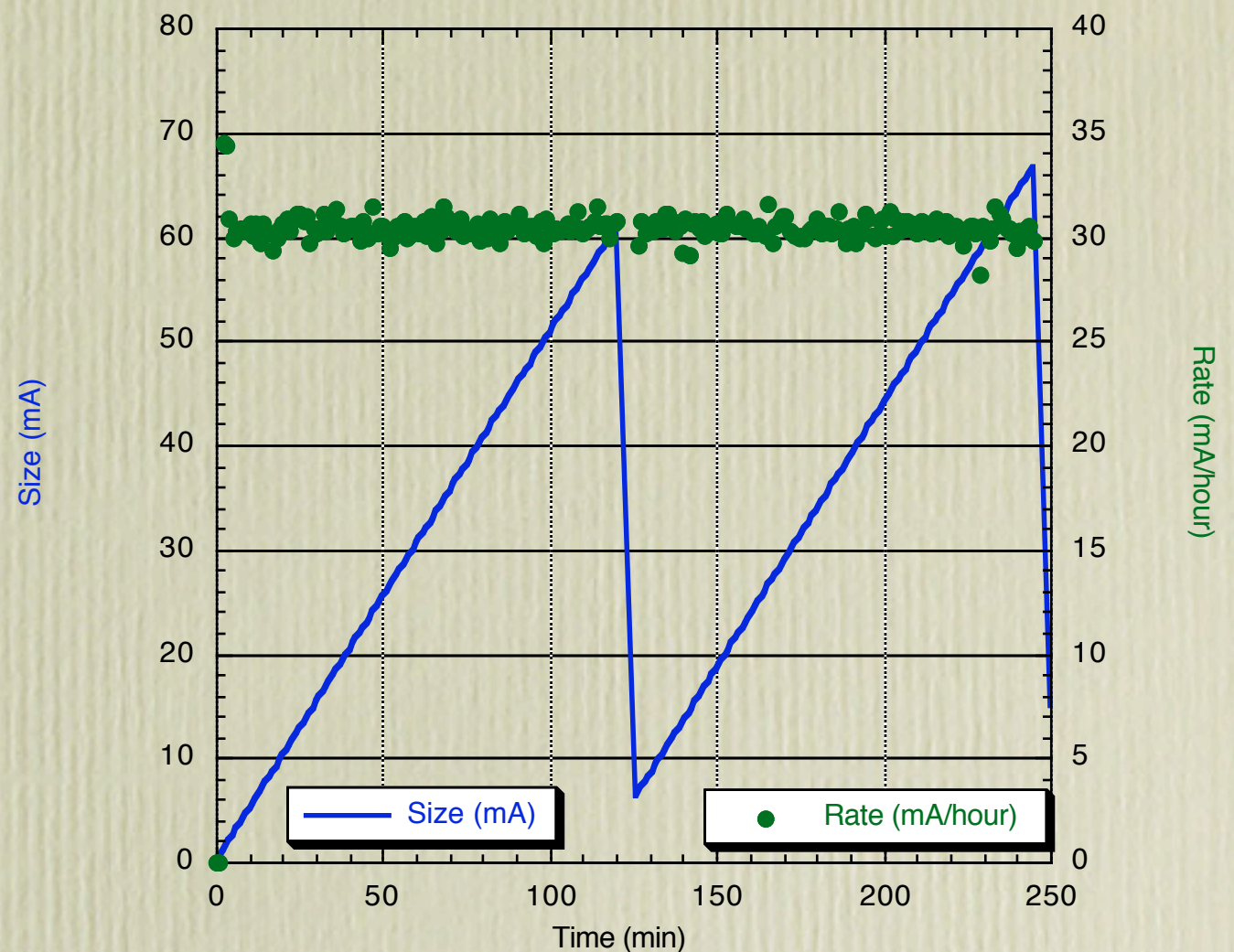
- Time Integration of Fokker-Planck Equation, including feedback effects
- Use full bandwidth
- Transfer every 30 minutes, 1 minute/transfer
- Sustains 60 mA/hour for 30 minutes





# Tank move simulation results

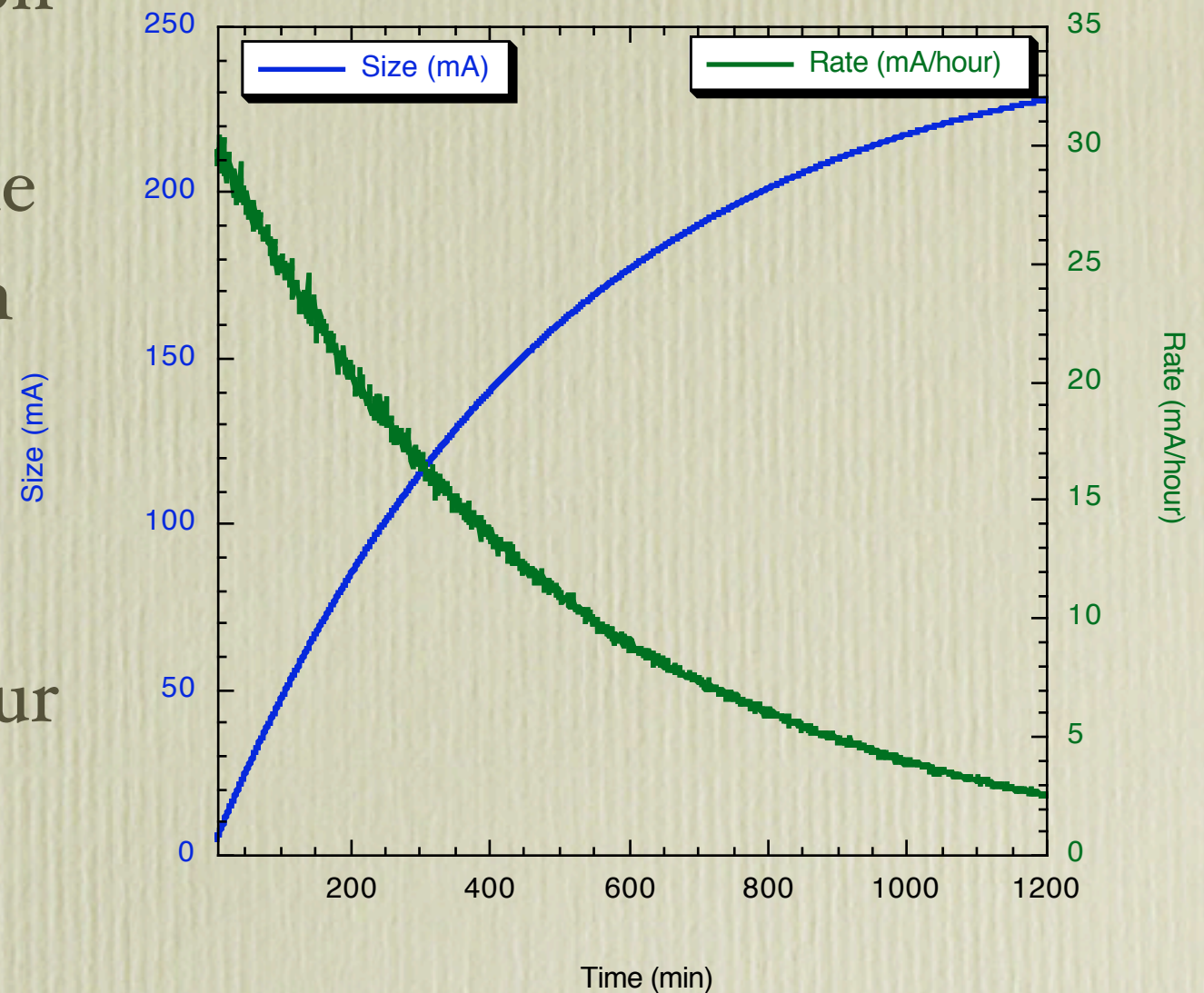
- Time Integration of Fokker-Planck Equation, including feedback effects
- Use half bandwidth
- Transfer every 120 minutes, 5.5 minute/transfer
- Sustains 30 mA/hour for 120 minutes





# Tank Move Simulation Results

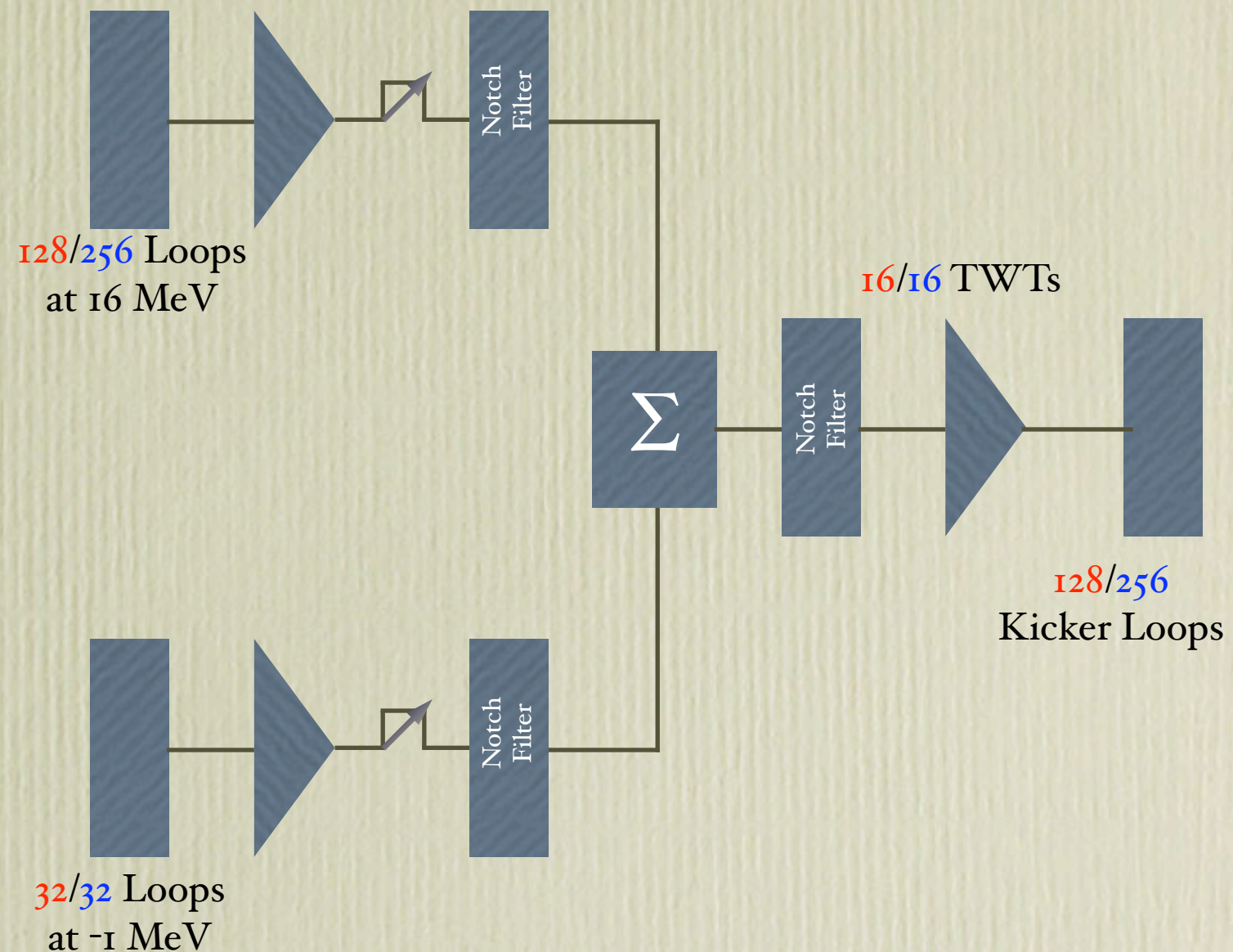
- For Mixed Mode operation, assume rate falls off with size (based on current performance)
  - NUMI sets 2 sec cycle
  - Sample injected beam by varying RF bucket size
- Use Half bandwidth
  - Initial rate 30 mA/hour
  - Falls off linearly with maximum of 250 mA
  - Struggles above 230 mA





# Increase Bandwidth

- 2-6 GHz total bandwidth in parallel systems
  - 2-4 GHz band
    - Utilize existing hardware
    - Equivalent to current stacktail
    - Remove  $I/2$  system
  - 4-6 GHz band
    - New Hardware
      - Pickup and Kickers
      - Electronics
  - Core pickups centered at -30 MeV





# 2-6 GHz System Parameters

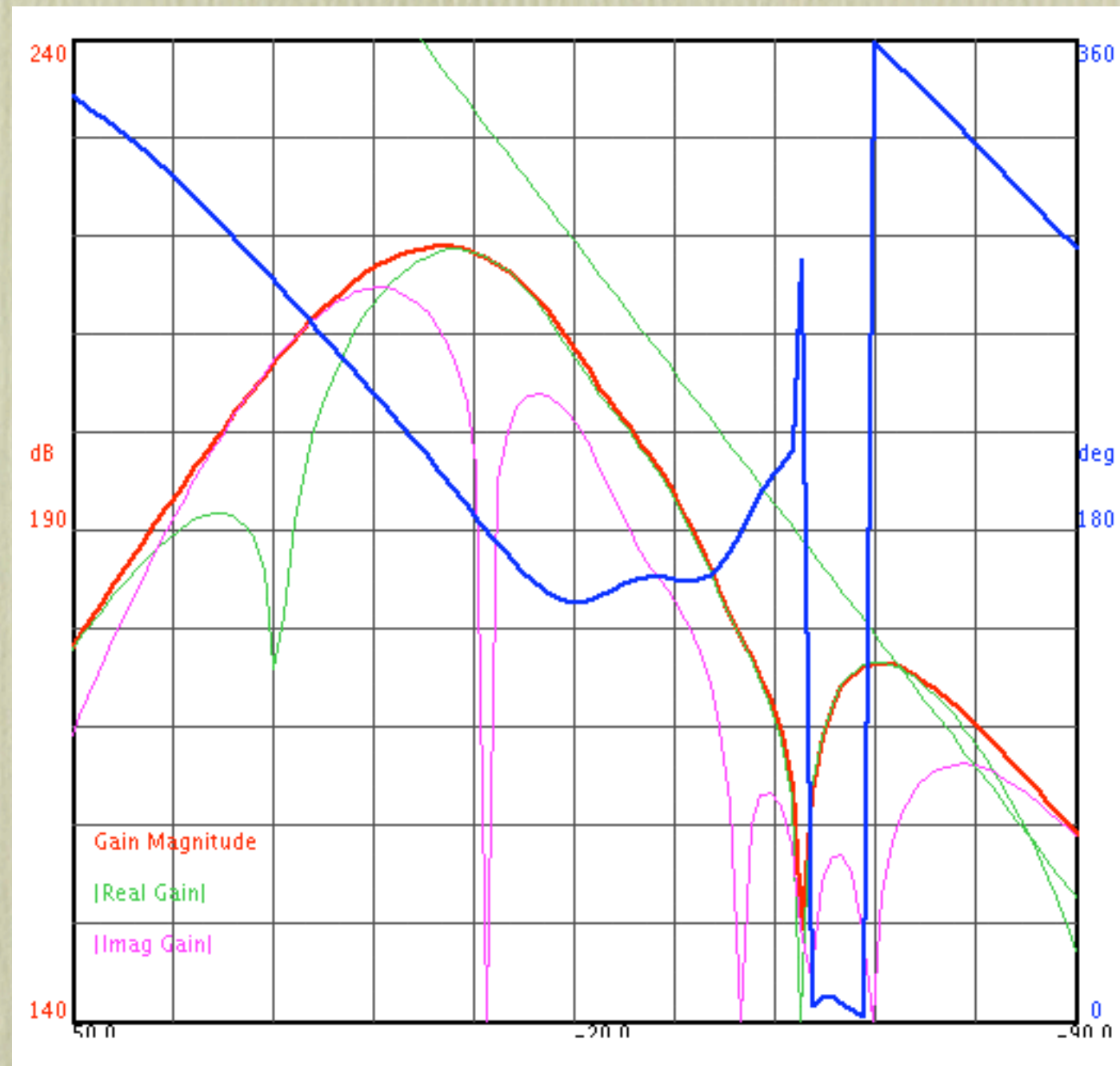
## 2-4 GHz System

## 4-6 GHz System

Pickup Loops	160	288
Kicker Loops	128	256
Loop Impedance	20 $\Omega$	5-10 $\Omega$
Front End Noise Temperature	125 K	125 K
Cryogenic Amps	8	8
1 Watt Amps	8	8
Notch Filters	3	3
TWTs	20	20
TWT Power Supplies	20	20
Total Power	~500 W	~500 W



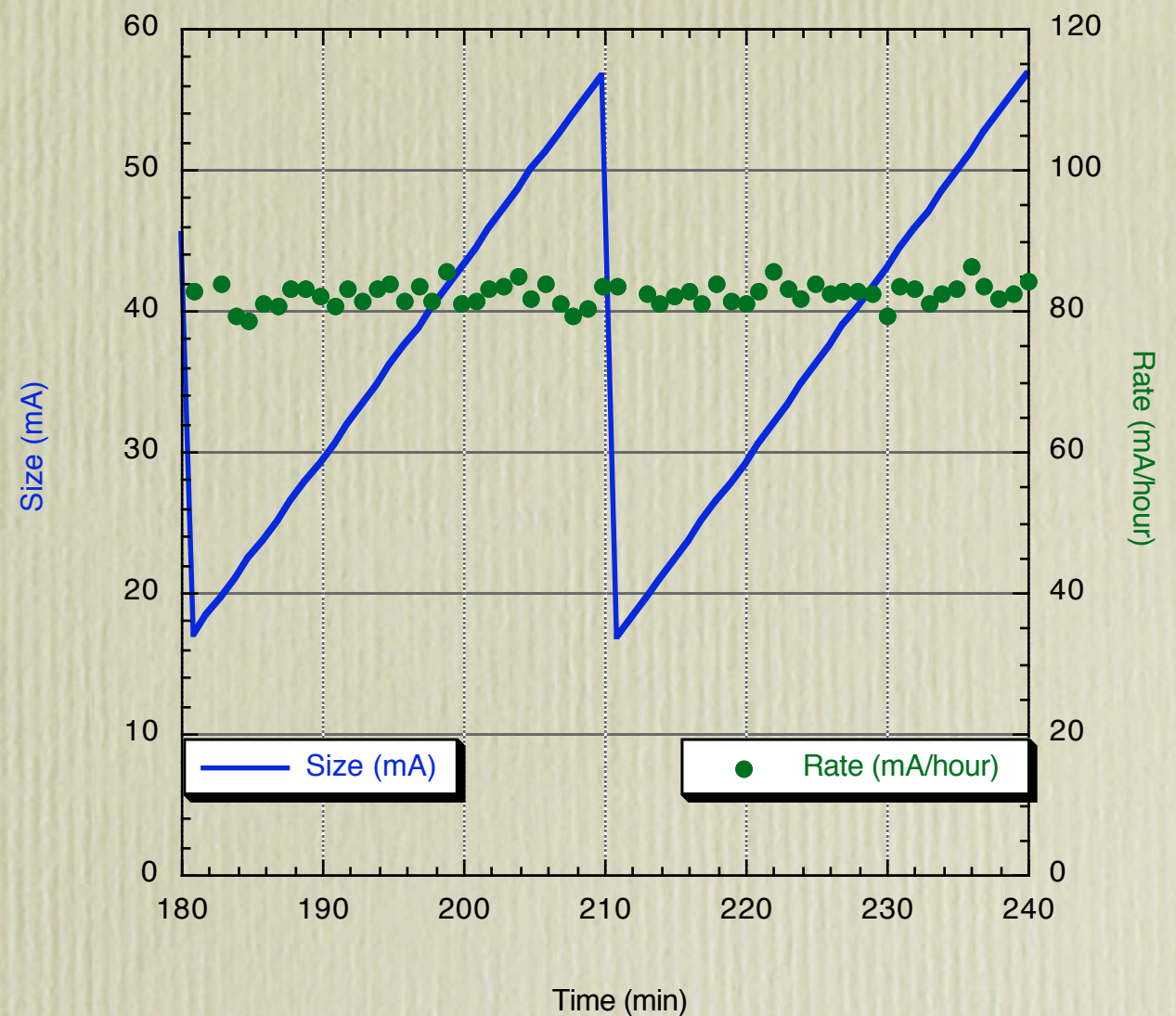
# Gain and Phase 2-6 GHz design





# 2-6 GHz simulation results

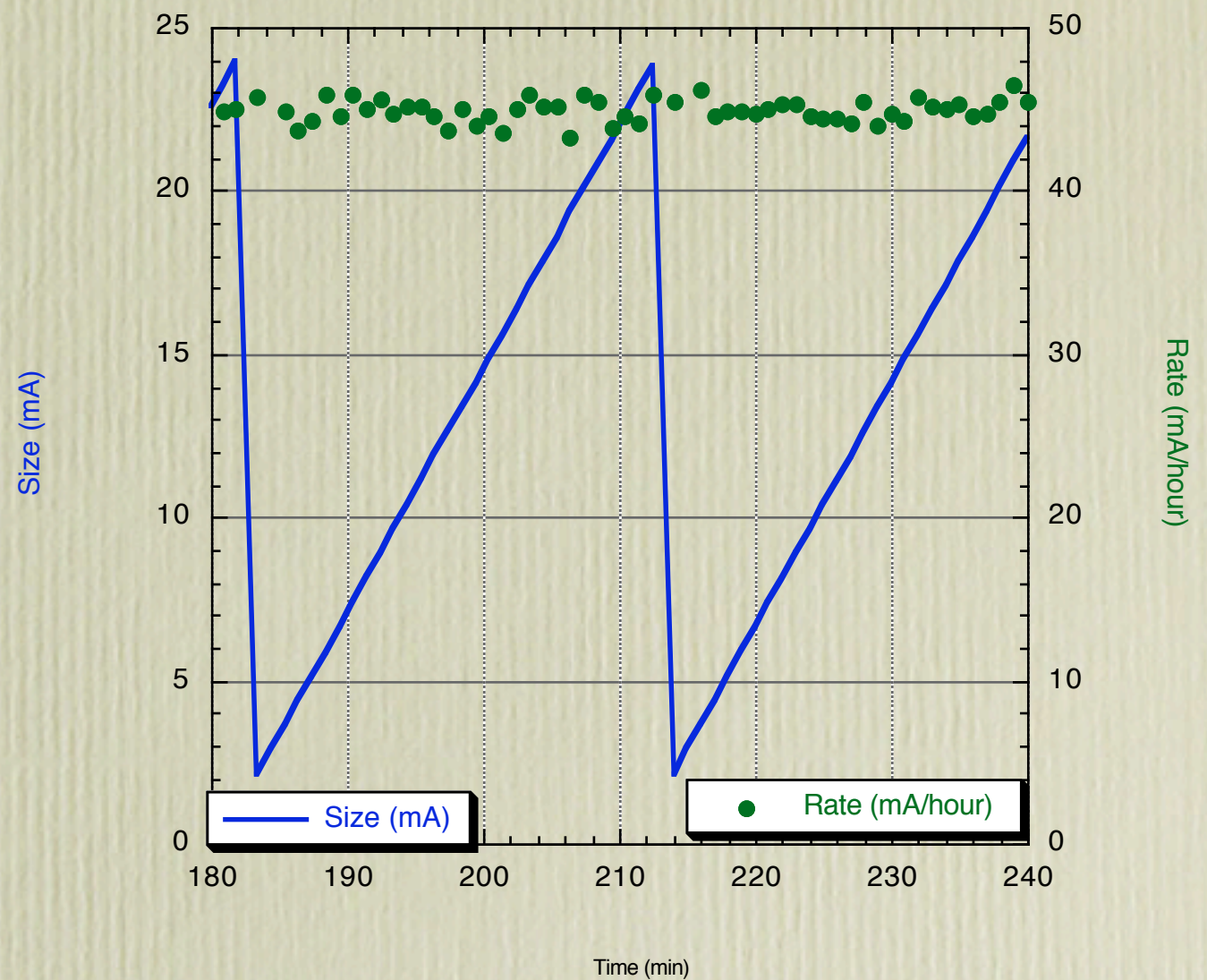
- Time Integration of Fokker-Planck Equation, including feedback effects
- Use full bandwidth
- Transfer every 30 minutes, 1 minute/transfer
- Sustains 80 mA/hour for 30 minutes





# 2-6 GHz simulation results

- Time Integration of Fokker-Planck Equation, including feedback effects
- Use half bandwidth
- Transfer every 30 minutes, 1 minute/transfer
- Sustains 45 mA/hour for 30 minutes





# Summary

- Increase Stacking rate
  - via Bandwidth: can handle up to 80 mA/hour
    - significant hardware upgrades
    - pickups, kickers, electronics in 4-6 GHz region
      - Ralph & Ding on electronics aspects
      - Joel on mechanical aspects
  - via  $E_d$ : can handle up to 60 mA/hour
    - moving pickup positions (through moving tanks) and adjusting electronics settings
- dependent upon Recycler being final repository